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# **DISTRIBUTED ACTIVE VIBRATION ABSORBER (DAVA) AND ASSOCIATED CONTROL APPROACHES FOR ACTIVE-PASSIVE REDUCTION OF SOUND AND VIBRATION**

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# PROGRAM OBJECTIVES

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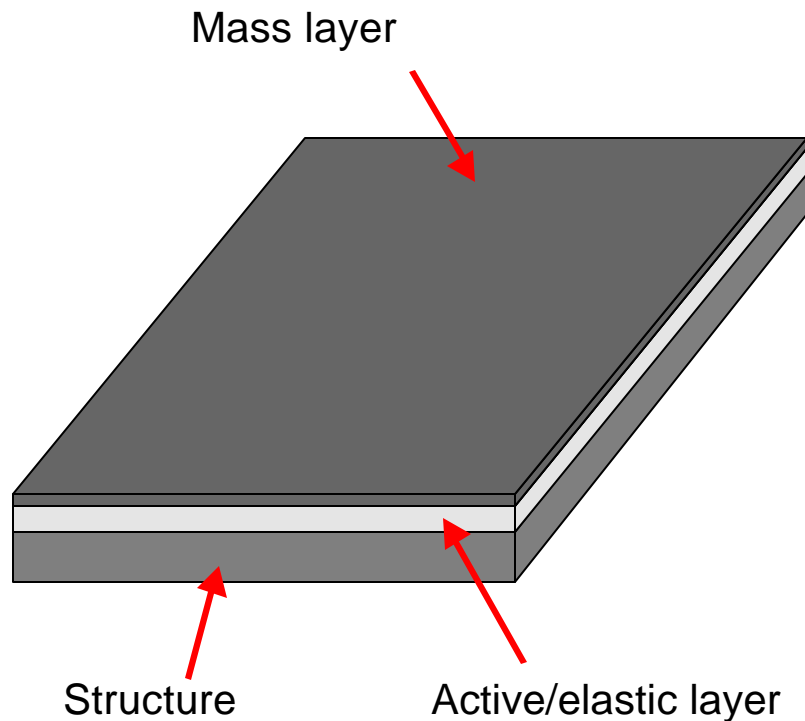
- To develop and demonstrate a prototype distributed active vibration absorber which is lightweight, conformal and cost effective.
- To develop and demonstrate a bio hierarchical controller approach for high actuator/sensor count system.
- To develop and demonstrate associated design procedures.
- To initiate transition of the technology to applications in AF launch vehicle payloads, USN Next Generation Torpedoes and NASA Aircraft Interior Noise Programs.

# PROJECT TIMETABLE

	YEAR 1												YEAR 2												YEAR 3											
	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12
•Investigate system noise mechanisms •Begin development of DAVA •Begin development of BIO controller •Begin development of commercial models •Program review																																				
•Tests of DAVA’s on scale torpedo models in air •Tests of DAVA’s on plf sections •Small scale BIO controller tests •Begin tech transitions •Program review																																				
•Test of DAVA’s on realistic structures •High scale BIO controller tests •Transition tech to end user by cooperative tests and demonstrations •Final review																																				

# CONCEPT OF THE DISTRIBUTED ACTIVE VIBRATION ABSORBER

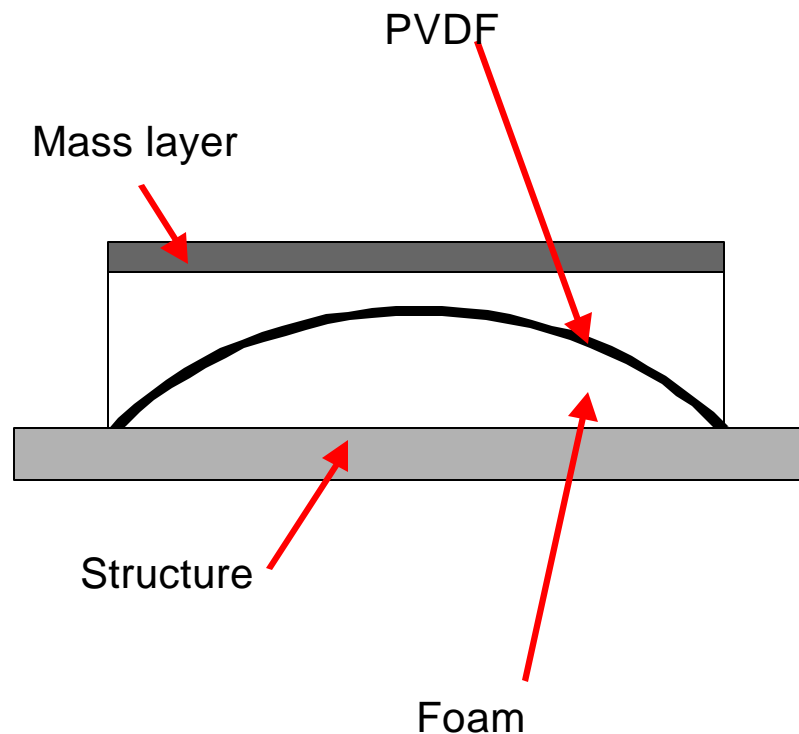
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- Mass spring layer applies a distributed reactive force to the structure.
- Achieves global reduction instead of minimizing at a single point.
- Squeeze film damping action at high frequency.
- Form a lightweight and conformal layer so it is easy to integrate into the structure.
- Active layer allows forces to be applied to the structure outside the bandwidth of the passive distributed absorber.

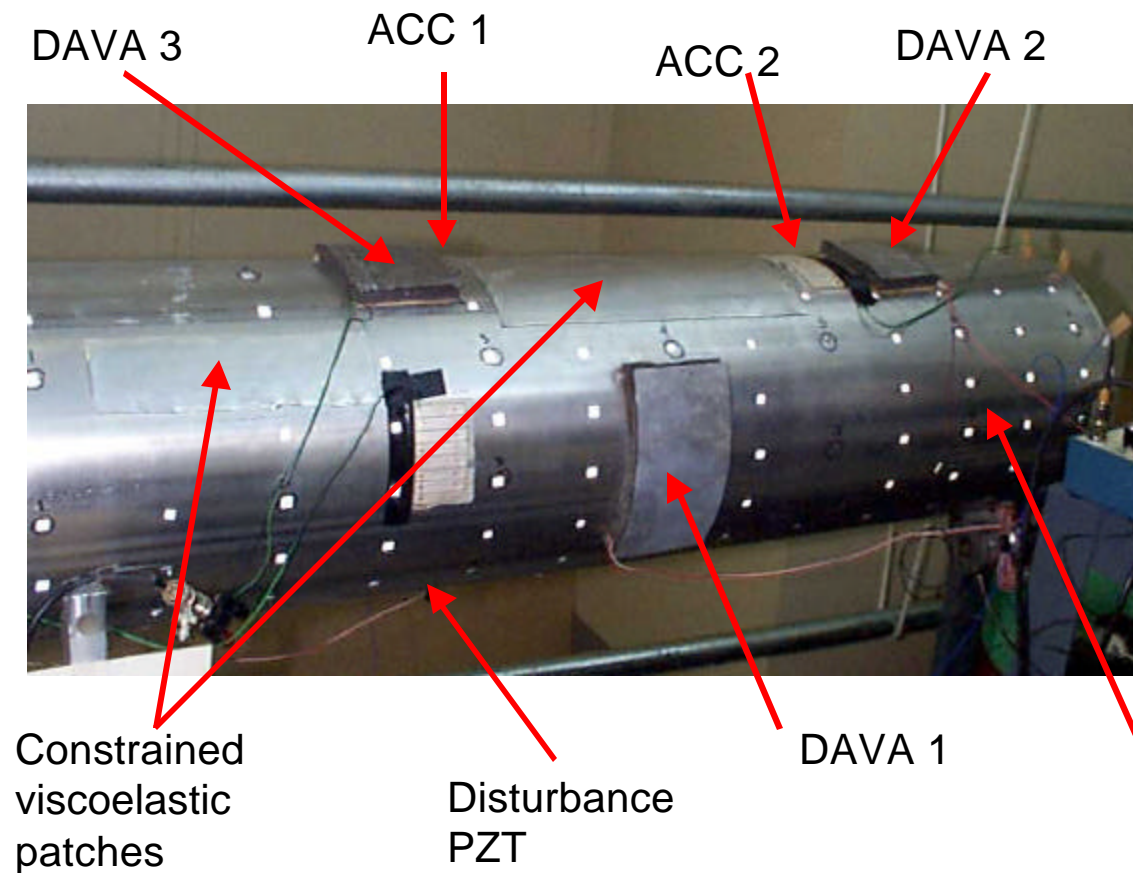
# DISTRIBUTED ACTIVE VIBRATION ABSORBER USED FOR EXPERIMENTAL WORK

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- Foam/PVDF acts as an elastic/active layer.
- Lead layer acts as a mass layer.
- DAVA is approximately 10 % of the structure weight.
- DAVA is only 1.3 cm thick.

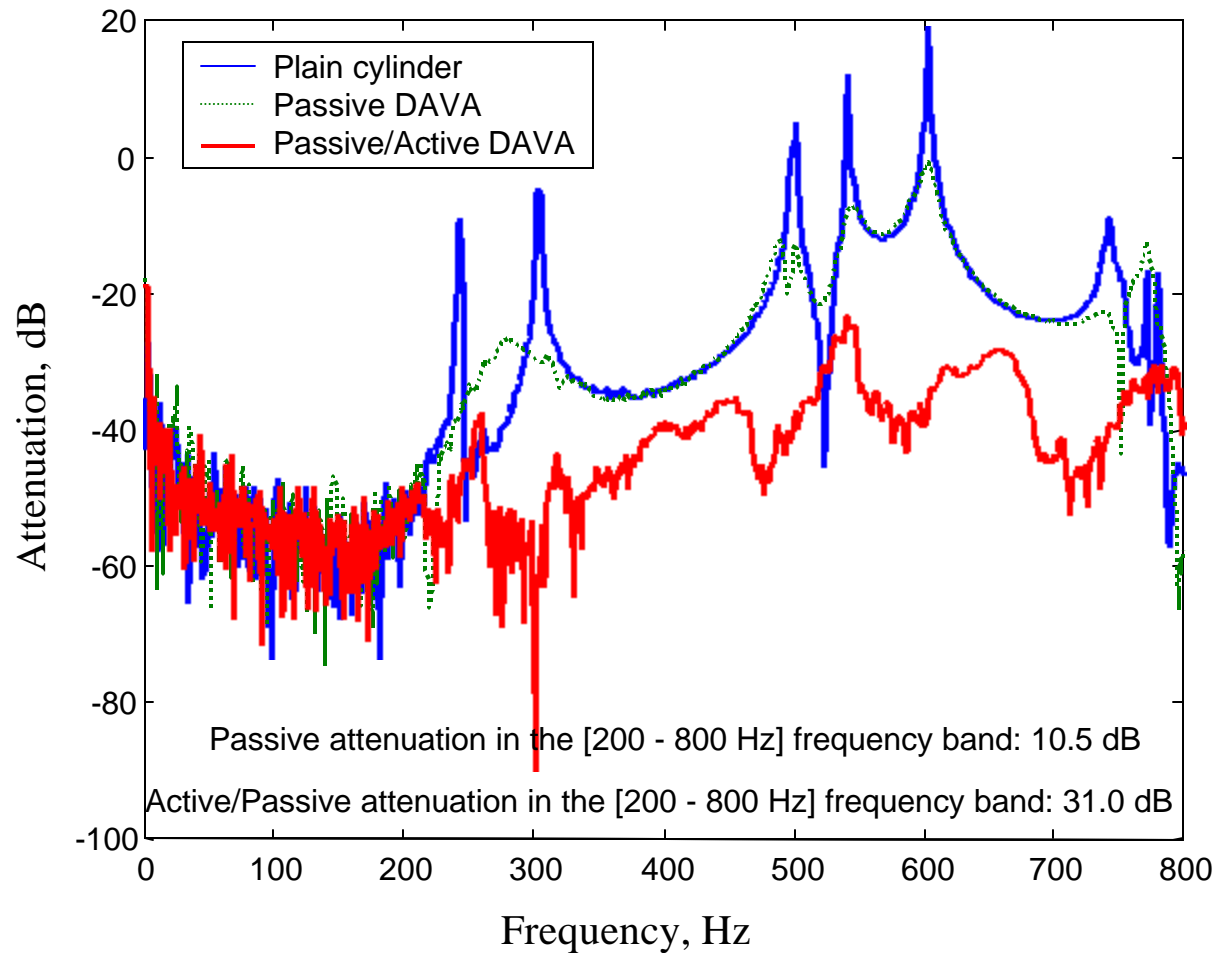
# FEED-FORWARD CONTROL OF CYLINDER VIBRATION USING THE DISTRIBUTED ACTIVE VIBRATION ABSORBER



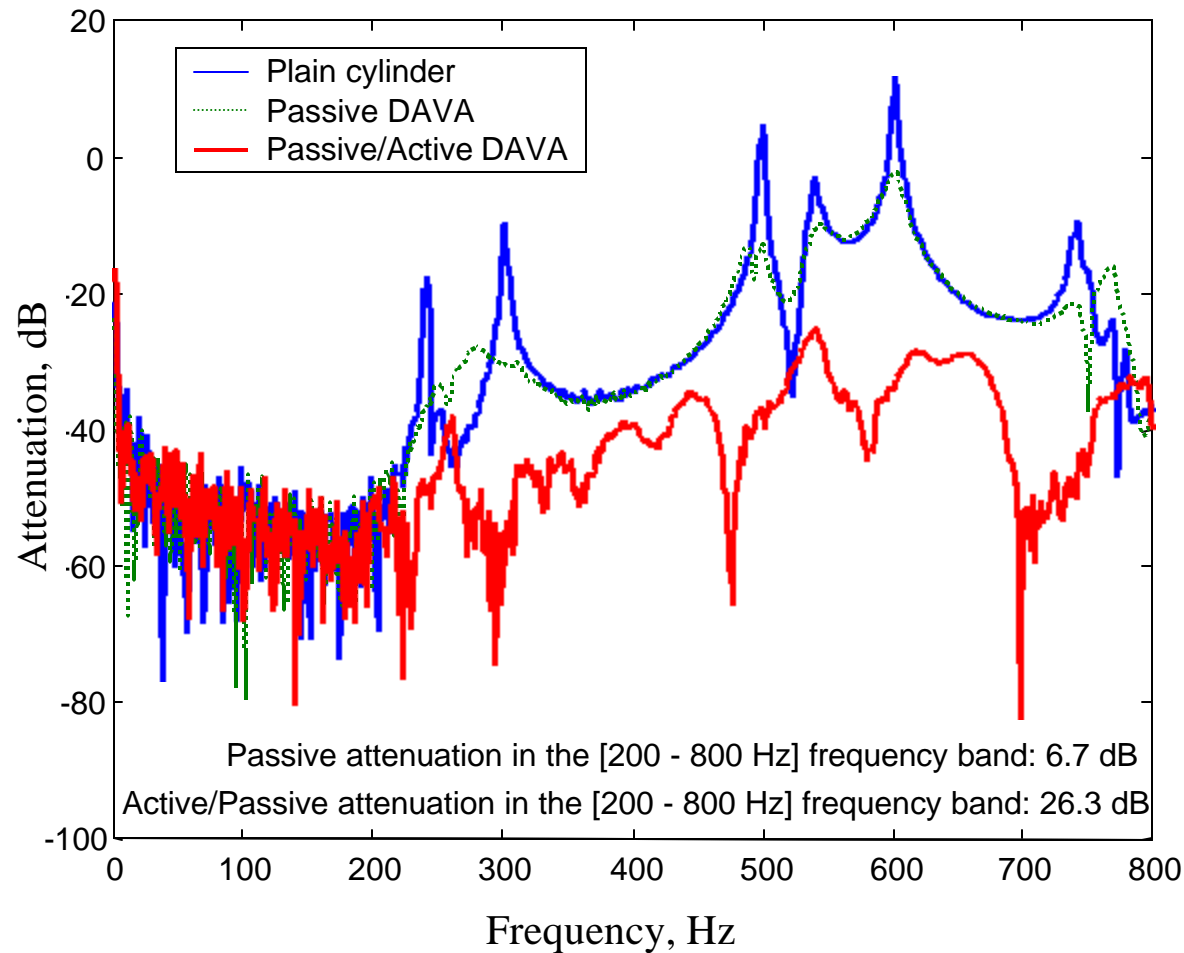
- DAVA 1 and 2 are connected together so they act as only one actuator.
- Feed-Forward DIDO: 2 error sensors (accelerometers) and 2 actuators (DAVA 1-2 and DAVA 3).
- Broadband [0 - 800 Hz] disturbance provided by PZT.
- Test performed with and without viscoelastic patches.

aluminum cylinder: 0.987 m length,  
0.254 m diameter and 2.4 mm thick

# EXPERIMENTAL RESULTS WITHOUT VISCOELASTIC TREATMENT ON CYLINDER

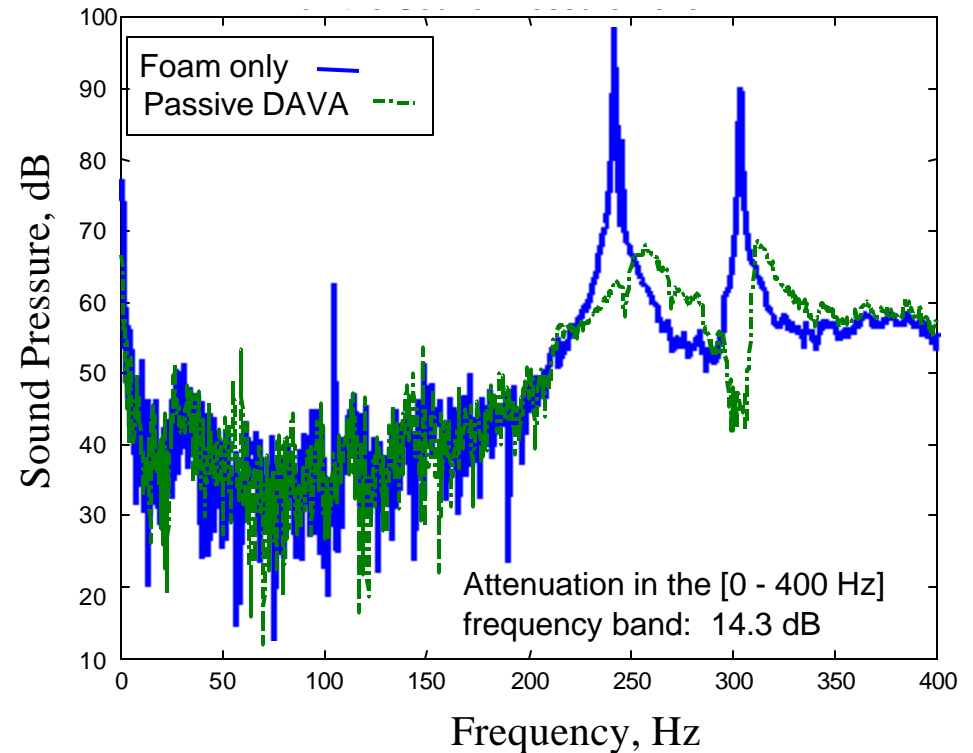
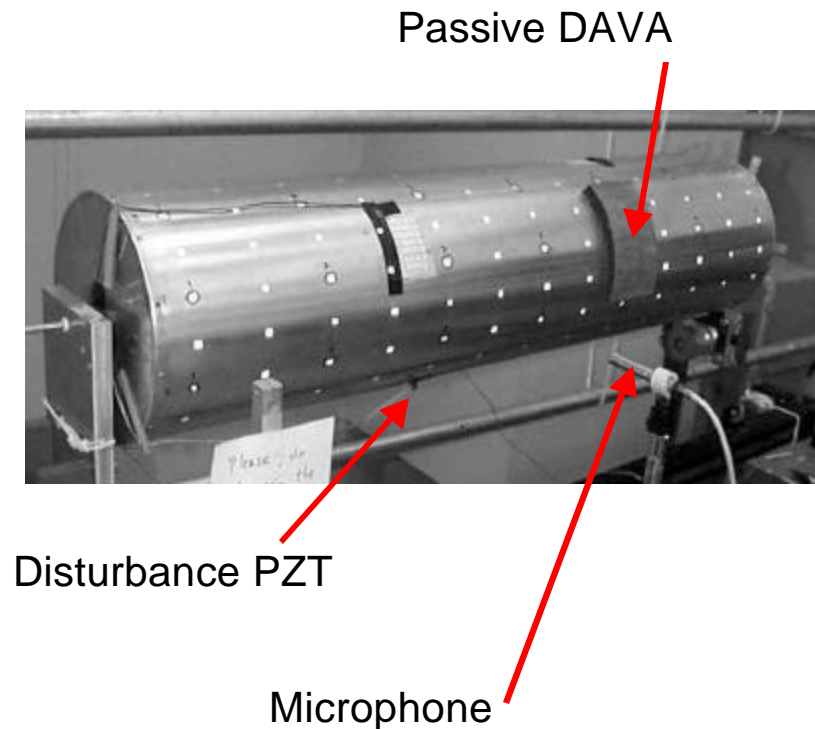


# EXPERIMENTAL RESULTS WITH VISCOELASTIC TREATMENT ON CYLINDER





# EFFECT OF THE DAVA MASS LAYER

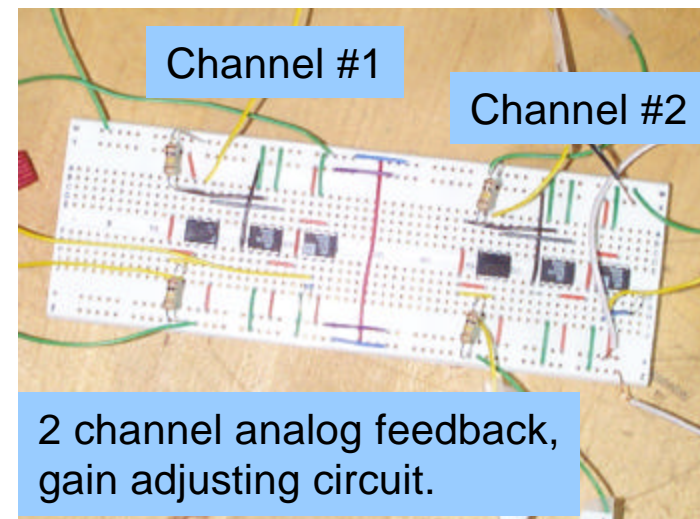
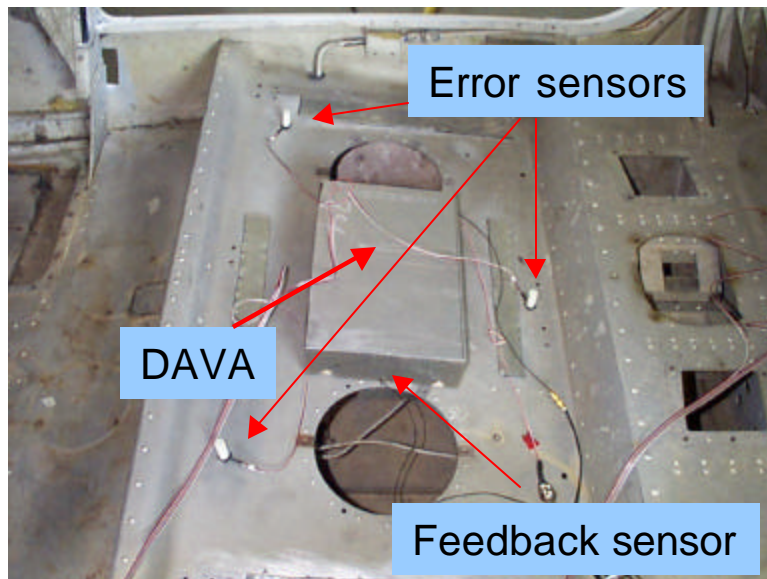


**The DAVA passively acts as a distributed vibration absorber.**



# EXPERIMENTAL WORK

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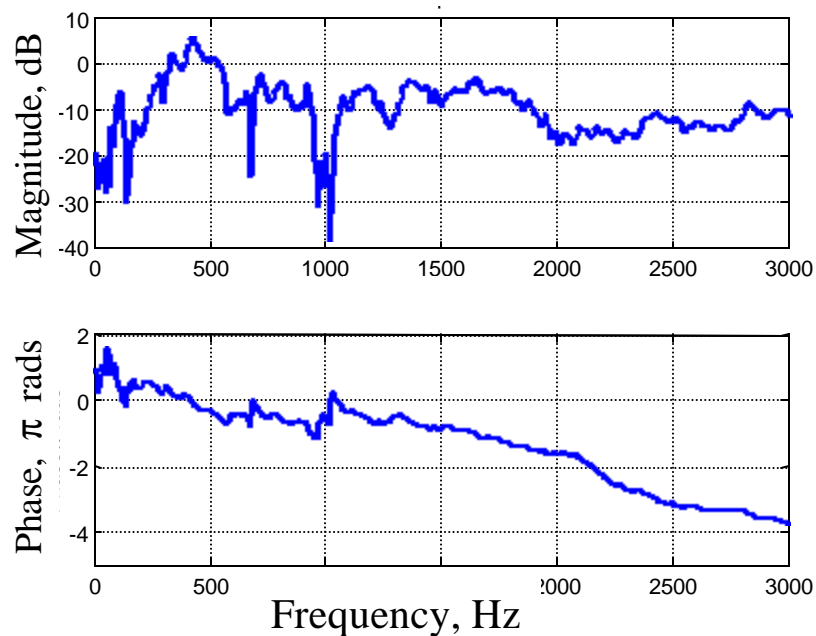


- Remote broadband structural disturbance.
- 2 DAVA's on complex structure.
- Construct minimum phase loop by combination of acc signals.
- Minimize sum of six error acc distributed between both panels.
- Simple analog circuit used to adjust the loop gain.

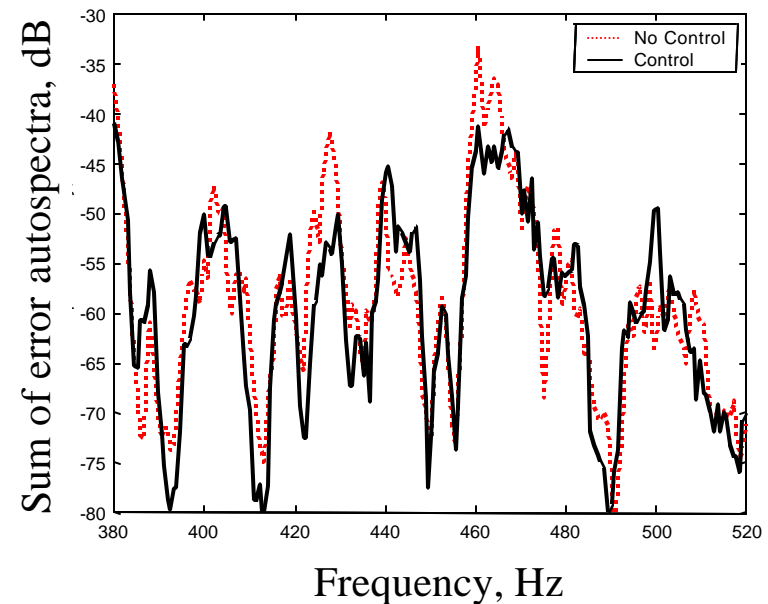
# EXPERIMENTAL RESULTS

- Co-located velocity feedback
- Analog feedback loop
- Minimum phase:- stable
- Natural roll-off due to actuator dynamics.
- Spatially distributed sensors as filters
- Minimum phase over large bandwidths.

Feedback loop transfer function



380-520Hz



2dB reduction  
over bandwidth

12dB reduction  
at peak

# DIRECTIONS FOR FURTHER RESEARCH ON THE HIERACHICAL CONTROLLER

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- Expand to broad band control.
- Acoustic control.
- Advance and simplify hardware.
- Design actuator to behave as mechanical filter.
- Apply to complex structure.

# PROGRAM MAJOR ACCOMPLISHMENTS IN YEAR 1

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- Successfully developed and tested an effective DAVA
- Successfully applied the DAVA to a scale torpedo cylinder
- Successfully applied the DAVA to a launch vehicle PLF
- Uncovered and optimized DAVA mechanisms
- Developed theory for BIO controller
- Preliminary demonstrations of BIO controller

# CONCLUSION

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- DAVA's provide cost effective, compact control of vibration and sound over extended areas
  - DAVA's are effective at very low frequencies
  - BIO controller is a simple, cost effective replacement for present complex control approaches
  - BIO controller has potential to extend to high actuator/sensor system
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# TRANSITIONS

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- To AF for control of launch vehicle payload noise
- To USN for control of vibration and sound in the next generation torpedo
- To NASA for control of vibration and sound in aircraft and helicopters